



Note: Details attached to 11 or 12 with 1/2" stir welds unless otherwise shown

26'-9 3/4" Intersection of top of shear plate.

Note: Weld 3 in position with 3/8" stir continuous welds. Attach 34 before assembly of 11 or 12. Welds to be 1/2" stir unless otherwise shown.

Detail of Weld

Note: When assembled with the wagon body - dog, GTF 10 -

- 1 - The twist in the underframe of the bolsters shall not exceed 1/2" total.
- 2 - The variation in diagonal dimensions of the underframe of the bolsters shall not exceed 1/2" total.

LIST OF DRAWINGS REQUIRED

- GTF 3-1-16, 18, 25, 29, 45, 46, 56
- FX 3-15, 17-19
- VHX 3-2
- VHX 45, 34
- Wagons 15450
- Wagons 47-12 & 13

VICTORIAN RAILWAYS  
 R.S. KEMP  
 G.M.F.  
 UNDERFRAME  
 ARRANGEMENT  
 2

DRAWN: A.J.R. TRAGEDY  
 CHECKED: W.D. DUNE